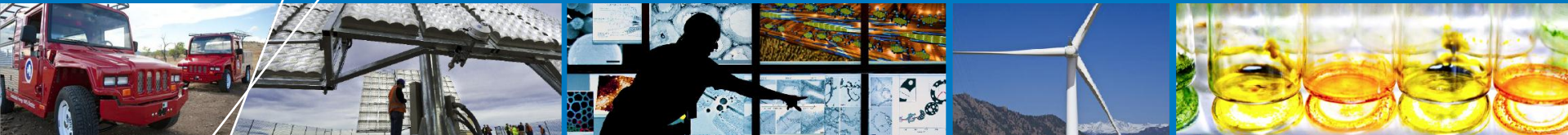


Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



Commercialization Webinar

December 10, 2013

Agenda for Today's Webinar

- **Welcome/Logistics**
- **Technology Overview**
- **Commercialization Opportunity**
- **Q&A**

Presenters

Kirstin Alberi, PhD
inventor



Yoriko Morita, PhD MBA
licensing manager



Technology Overview

- **Background/Context**
- **Limitations NREL's Technology Addresses**
 - Substrate material
 - Efficiency
 - Manufacturing
- **Performance Testing Results**
- **Summary of Benefits/Advantages**

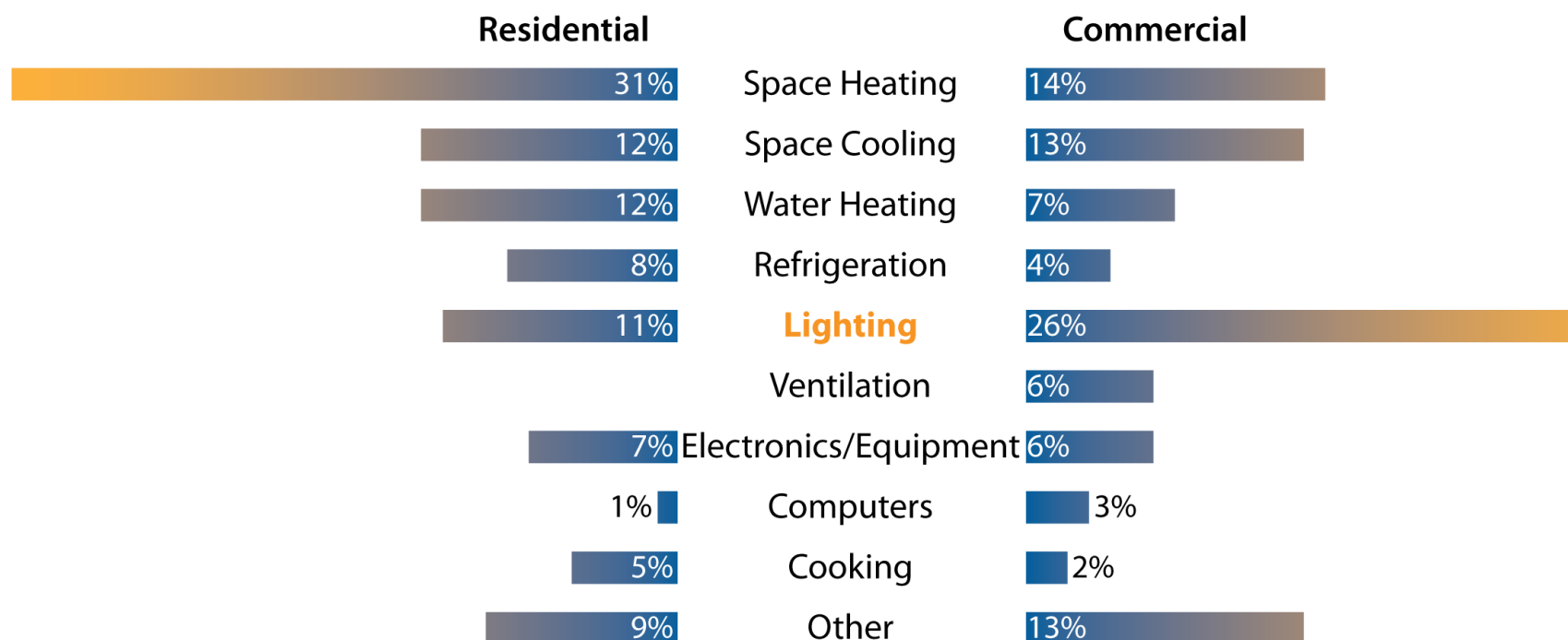
Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



Background/Context

Breakdown of Energy Use in Buildings

- Lighting accounts for a large share of energy use.



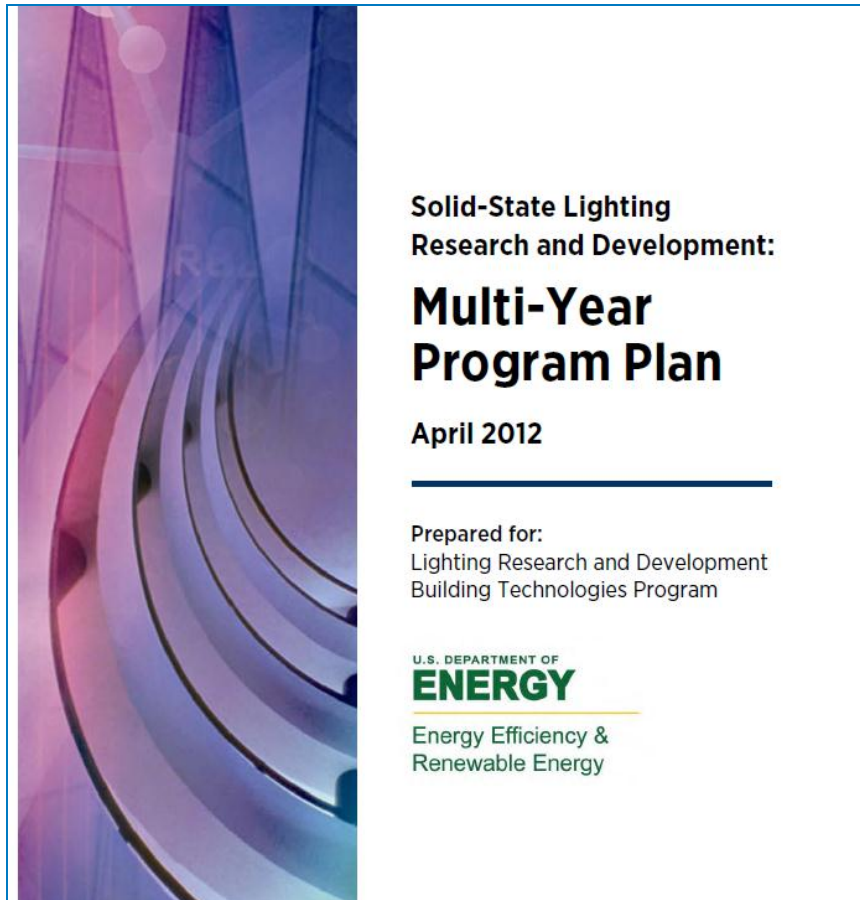
Source: *Energy Efficiency Trends in Residential and Commercial Buildings*, DOE Energy Efficiency and Renewable Energy Report, 2008

Breakdown of Energy Use in Buildings

- **Lighting accounts for a large share of energy use**
- **Solid-state lamps will reduce energy consumption**
 - 46% reduction in lighting energy consumption by 2030
 - 2,700 TWh cumulative energy savings 2010–2030
 - \$250B cumulative cost savings 2010-2030

Source: *Energy Savings Potential of Solid-State Lighting in General Illumination Applications*, DOE Energy Efficiency and Renewable Energy Buildings Report, 2012

DOE's Energy Efficiency & Renewable Energy (EERE) Mandate



“By 2025, develop advanced solid-state lighting technologies that... are much more energy efficient, longer lasting, and cost-competitive by targeting a product **system efficiency of 50 percent with lighting that closely reproduces the visible portions of the sunlight spectrum.**”

– *US Department of Energy*

The Goal

*Enable white LED designs with improved efficiency
and color control*

The Challenge:

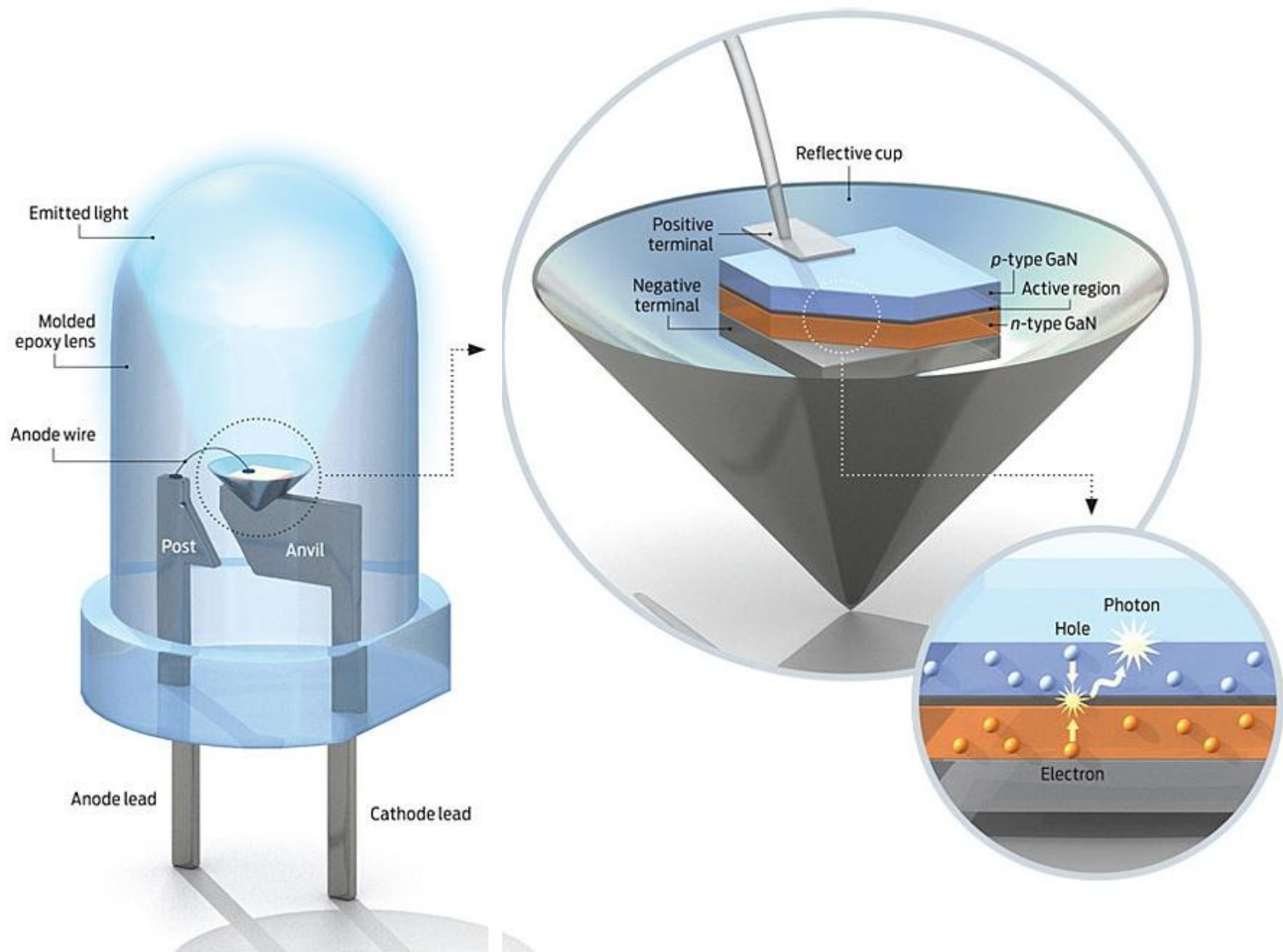
New device designs are needed to improve the efficiency and color quality of white LEDs.

NREL's Solution:

New monochromatic LED technologies enabling multichip white LED designs with superior efficiency and color control to existing phosphor-converted architectures.

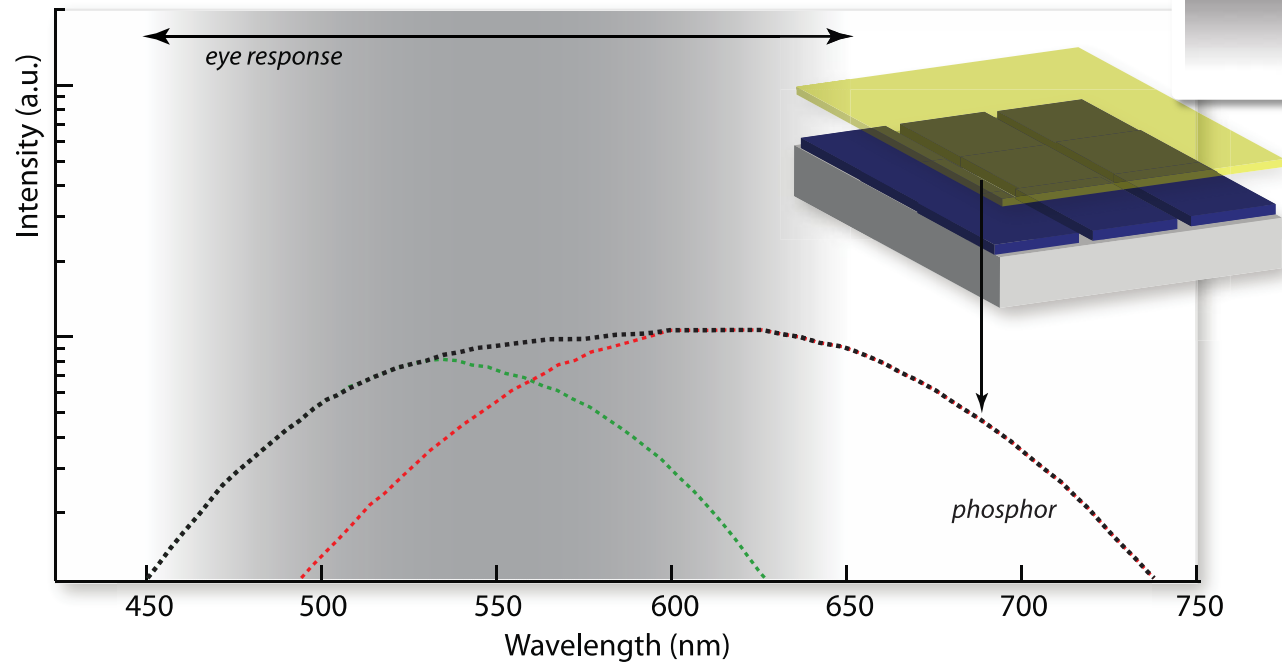


How LEDs Work: *Monochromatic Light*



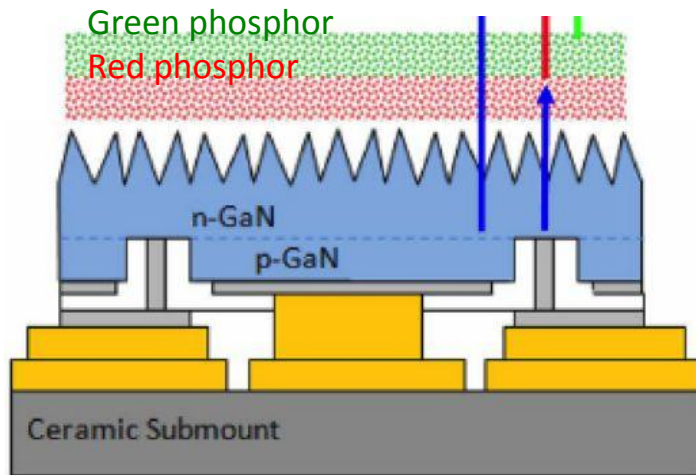
How LEDs Work: *White Light*

Today's design:
Blue LED + phosphors



Phosphor Conversion: *Blue to White Light*

Performance is limited by several mechanisms:



Energy Losses

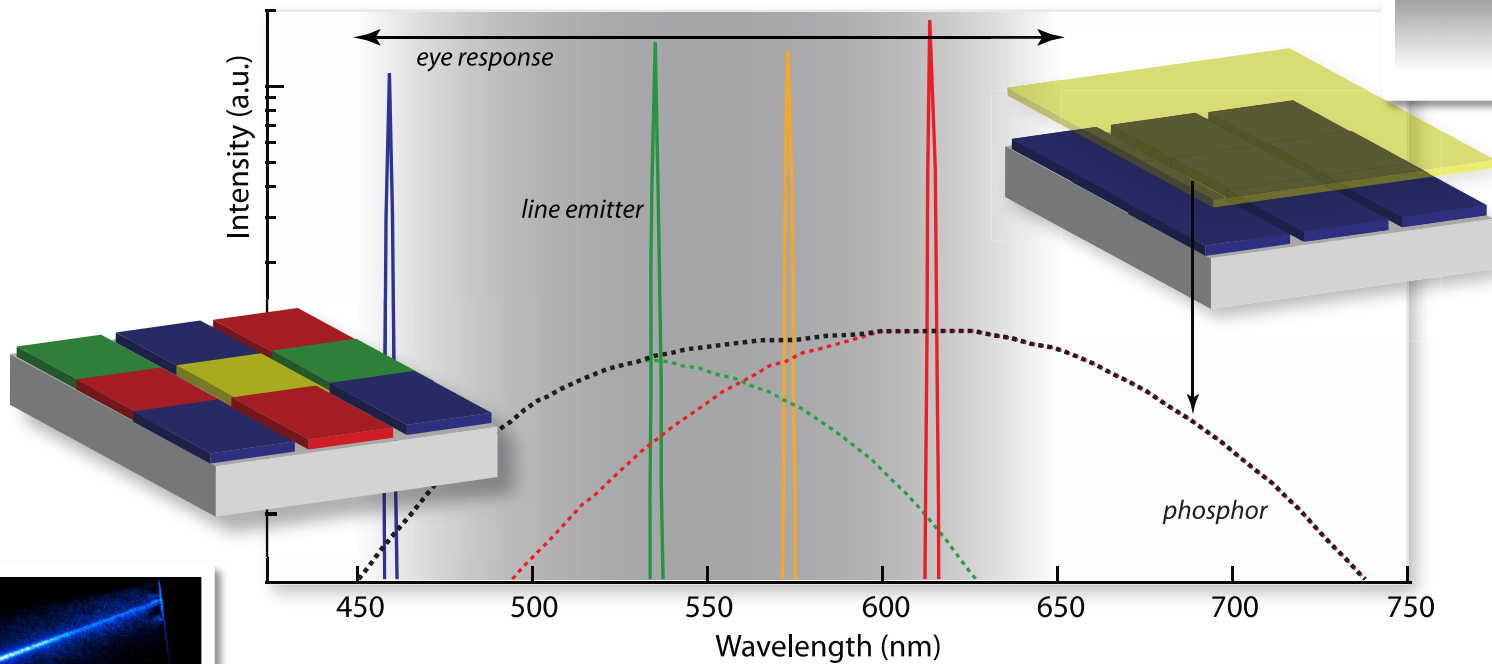
- Stokes shift associated with down conversion
 - 18% for green
 - 29% for red
- Scattering and absorption
 - 20% for red, green and blue

Spectral Output

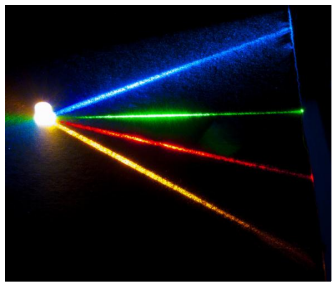
- Broadband output is difficult to tailor.
- Dynamic color control is not possible on a single chip.

How LEDs Work: *White Light*

Today's design:
Blue LED + phosphors



Tomorrow's design:
Combination of individual LEDs
to enable high efficiency *lighting* technologies

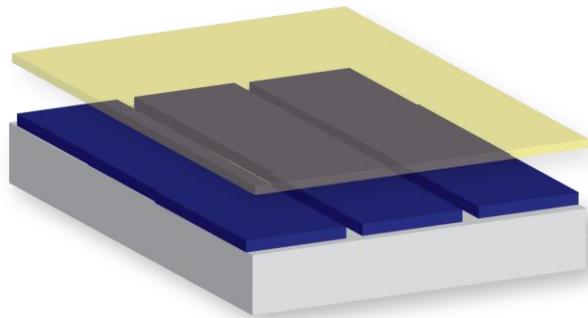


LEDs for Solid-State Lamps

Today's design:

Blue LED + phosphors

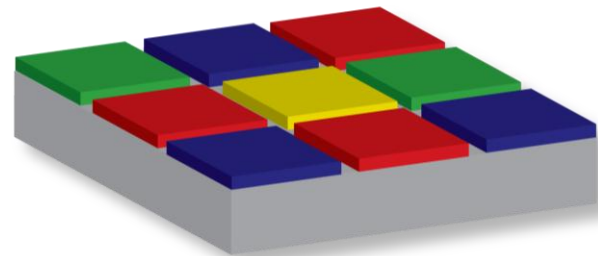
- Prevalent approach in commercial devices
- $\text{CRI} < 92$ (*limited*)
- Efficiency limited by Stokes loss



Tomorrow's design:

RGB/RGB-A

- 3- or 4-color LED approach
- $\text{CRI} > 95$ (*possible*)
- No Stokes loss
- *This approach requires each of the LEDs also be highly efficient.*



Amber LEDs = Technical Game Changer

Creating white light through color mixing

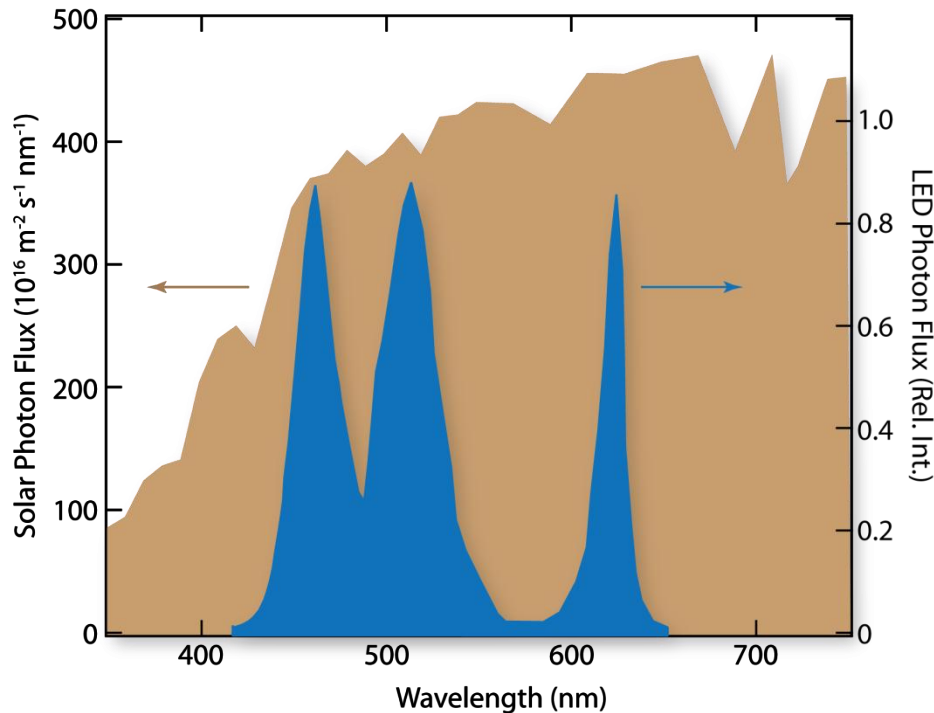
The ability to render colors is an important characteristic of a light source



Source: Yoshi Ohno and Cameron Miller, National Institute of Standards and Technology, DOE SSL R&D Workshop 2013

Amber LEDs = Technical Game Changer

Creating white light through color mixing



Solar spectrum covers all visible wavelengths

- High energy use
- High CRI

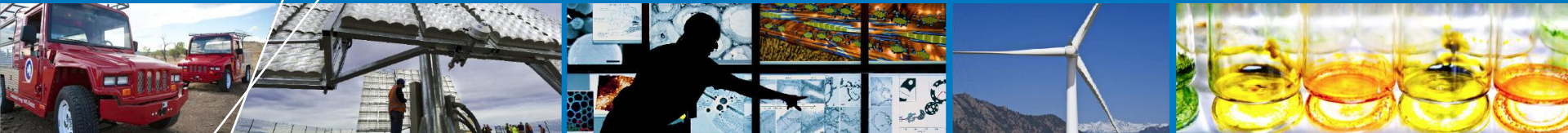
RGB LEDs are missing a large region of the visible spectrum

- Lower energy use
- Low CRI

The challenge:

Overcoming the obstacles to achieving highly *efficient* amber LEDs

Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



Limitations NREL's Technology Addresses

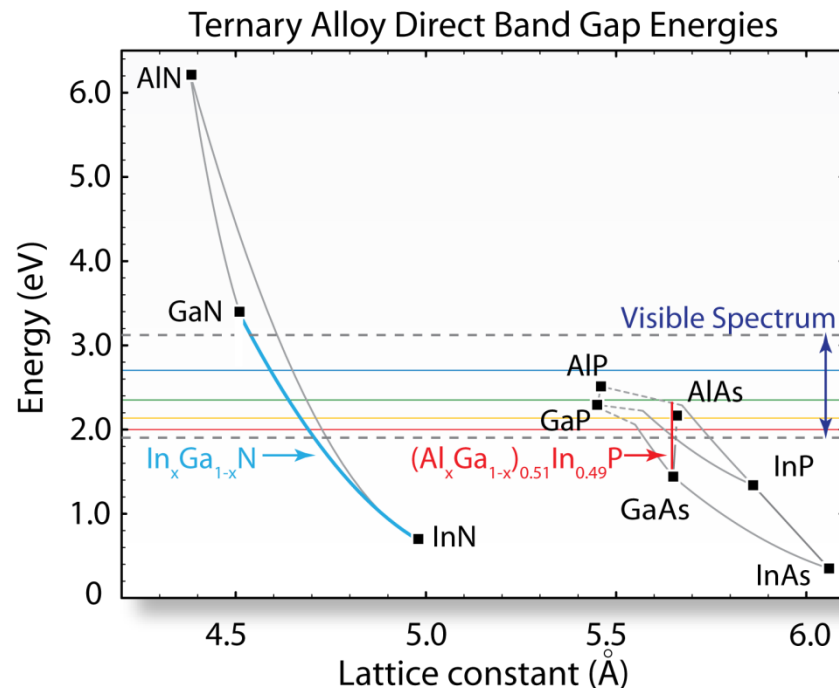
Conventional Materials for Visible LEDs

$\text{In}_x\text{Ga}_{1-x}\text{N}$

- Suitable for short λ emission
- Addition of In reduces EQE

$(\text{Al}_x\text{Ga}_{1-x})_{0.51}\text{In}_{0.49}\text{P}$ (AlGaInP)

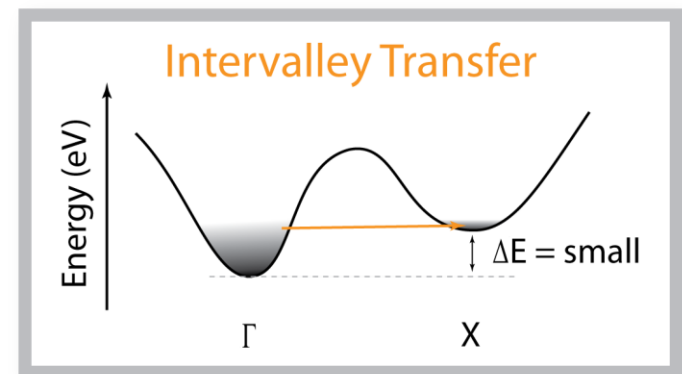
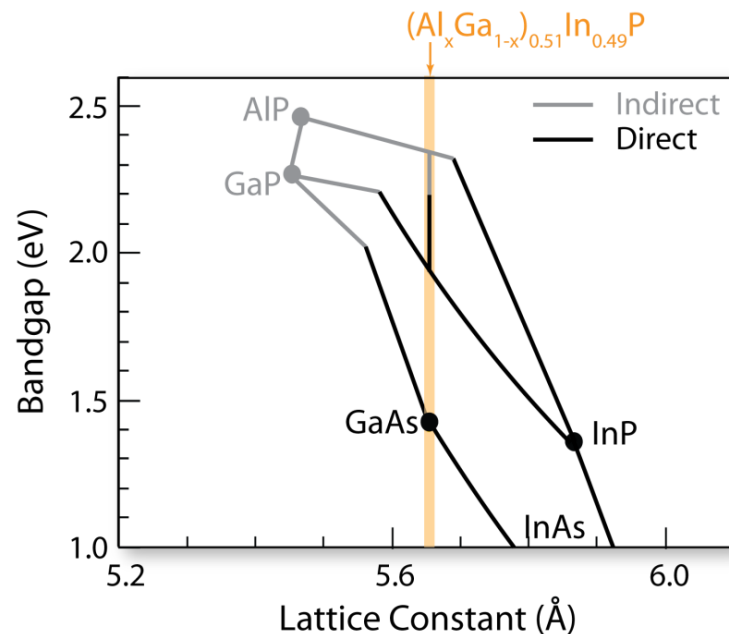
- Lattice-matched to GaAs
- Cannot reach high efficiencies at amber/green λ due to fundamental material issues



Color	Wavelength (nm)	Material	Current EQE @ 35 A/cm ²	2020 Target EQE
Blue	440-460	InGaN	75%	81%
Green	520-540	InGaN	32%	
Amber	580-595	AlGaInP	11%	
Red	610-620	AlGaInP	64%	

Loss Mechanisms in AlGaInP: Intervalley Transfer

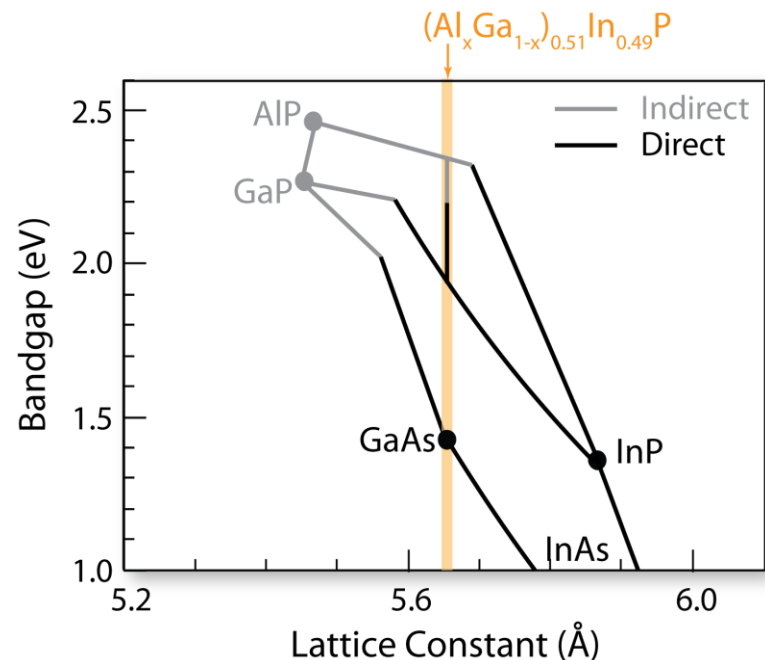
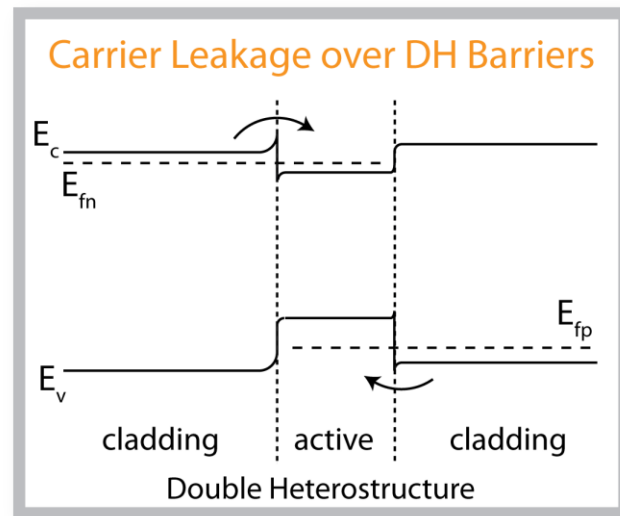
Loss of electrons to indirect conduction band minima reduce the radiative recombination rate and emission efficiency



- $(\text{Al}_x\text{Ga}_{1-x})_{0.51}\text{In}_{0.49}\text{P}$ undergoes a crossover at $x \sim 0.53$ (2.23 eV)
- Emission wavelength is limited to $\lambda > 582$ nm
Assumes the Γ conduction band edge must be > 100 meV below the X edge.

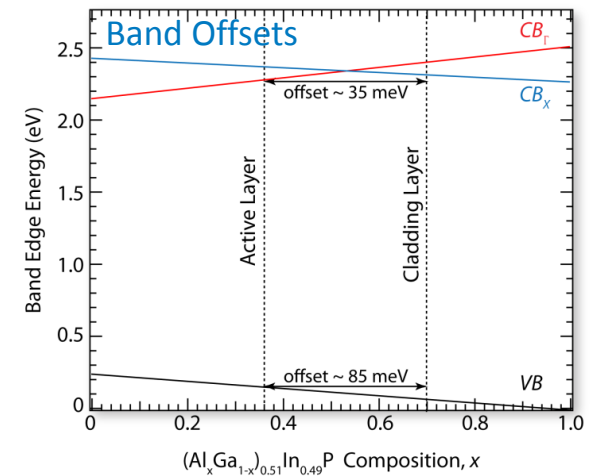
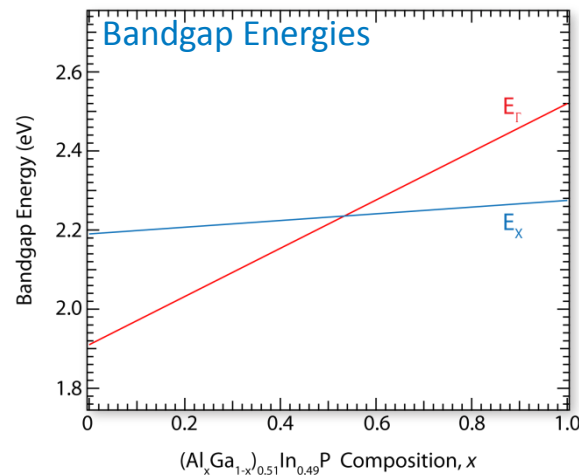
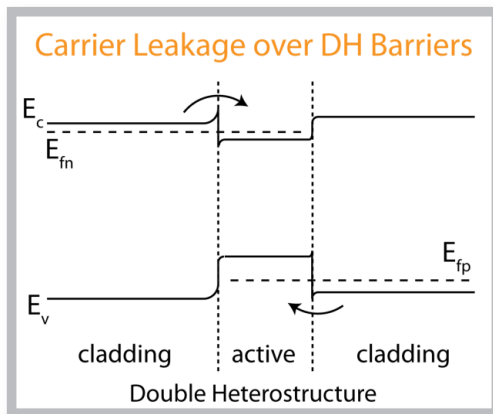
Loss Mechanisms in AlGaInP: Carrier Leakage

The lack of a lattice-matched alloy to provide carrier confinement in the active layer leads to excessive carrier leakage from the LED.



Loss Mechanisms in AlGaInP: Carrier Leakage

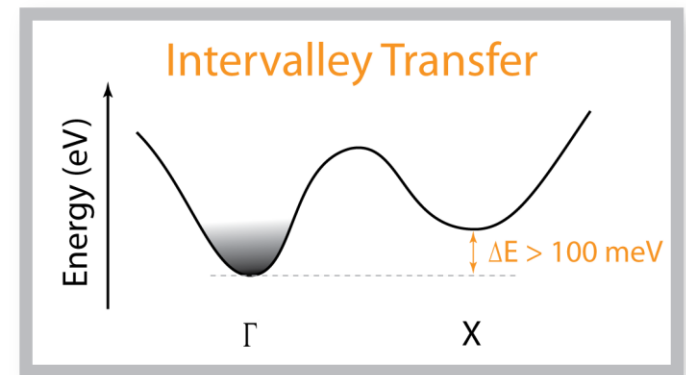
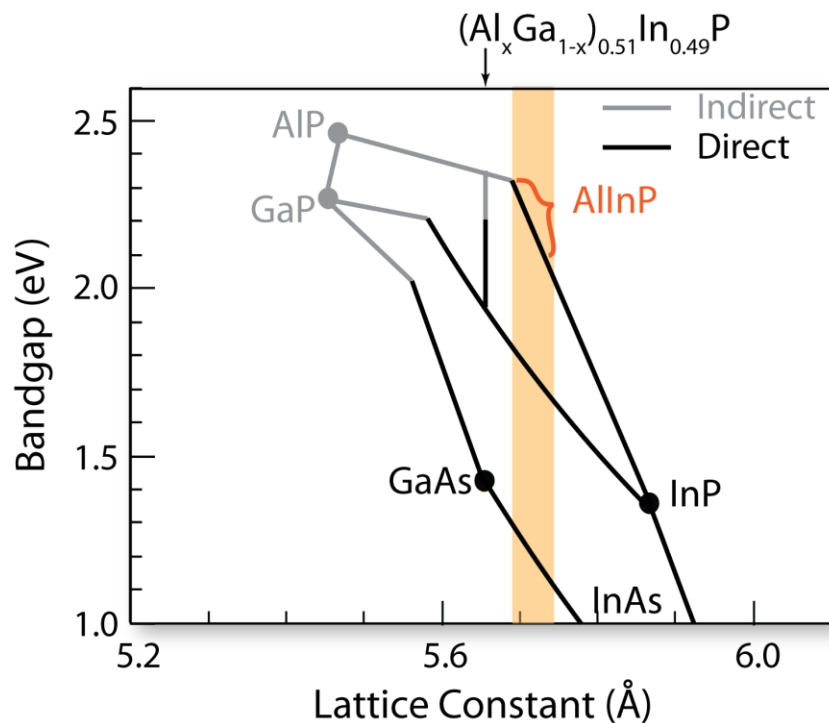
The lack of a lattice-matched alloy to provide carrier confinement in the active layer leads to excessive carrier leakage from the LED.



- Valence and conduction band offsets matter as much as total bandgap offsets.
- Traditional cladding layer designs do not provide adequate electron confinement.

AlInP for Amber LEDs

The use of AlInP for the active and cladding layers can reduce the impact of loss mechanisms.



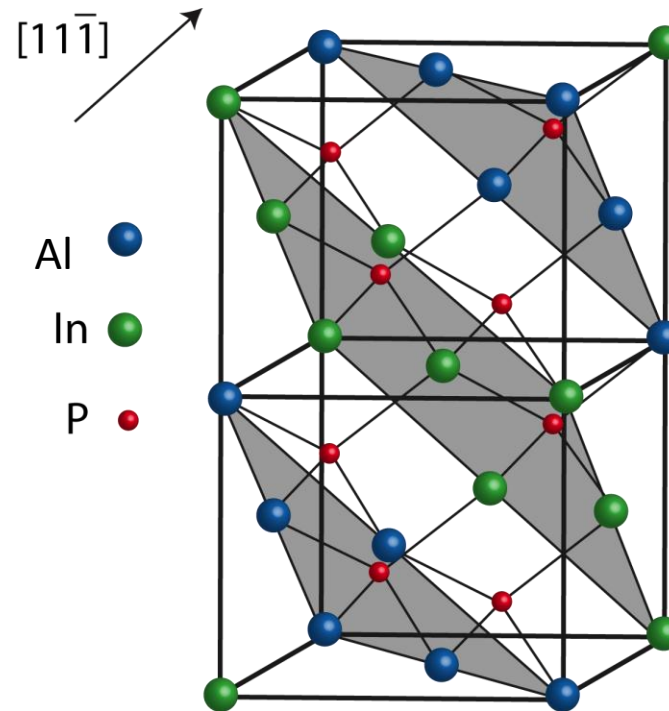
AlInP has the highest Γ -X crossover of any non-nitride III-V alloy.

Material	Crossover	Emission λ Limit
AlGaInP	2.23 eV	582 nm
AlInP	2.32 eV	558 nm

Cladding Layers: *New Engineering, Materials*

Control of spontaneous atomic ordering

Used to tune the conduction band edge of AlInP in order to create electron confinement in DHS devices.

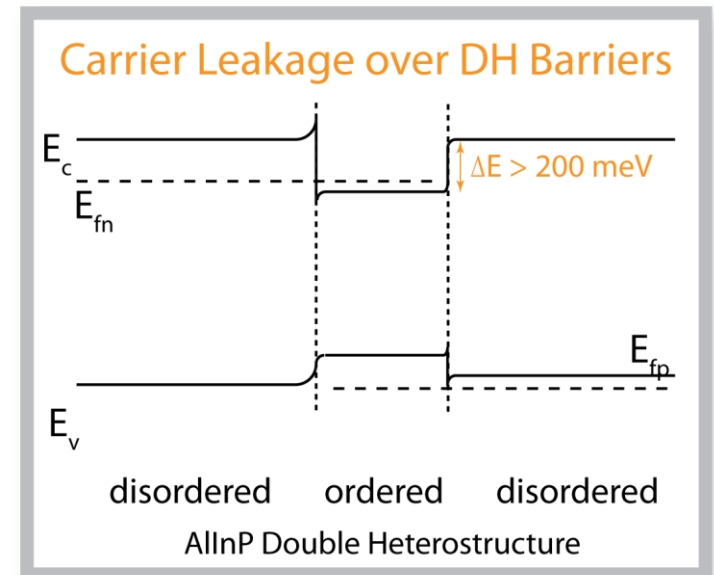
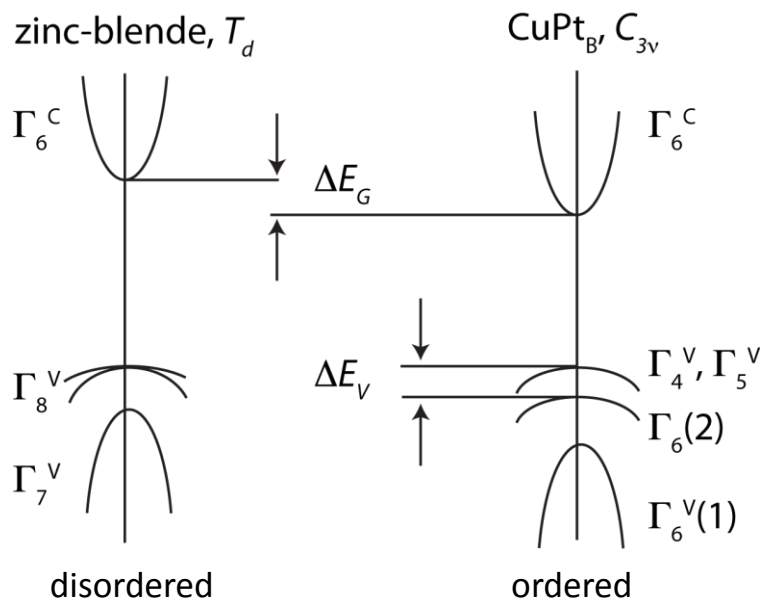


T.M. Christian, et. al. *J. Appl Phys.* **114**, 074505 (2013)

Cladding Layers: *New Engineering, Materials*

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T.M. Christian, *et. al. J. Appl Phys.* **114**, 074505 (2013)

Cladding Layers: *New Engineering, Materials*

Control of spontaneous atomic ordering

- Partial ordering in AlInP causes a $> 200 \text{ meV}$ drop in the Γ conduction band edge.
- Ordering is controlled during growth with substrate temperature and doping.
- Disordered/ordered/disordered AlInP DHS LEDs have built-in electron confinement without the need to change the alloy composition through the device layers.

Overcoming Past Production Barriers

A number of problems had previously prevented the use of AlInP as the light-emitting material in LEDs.

Oxygen contamination

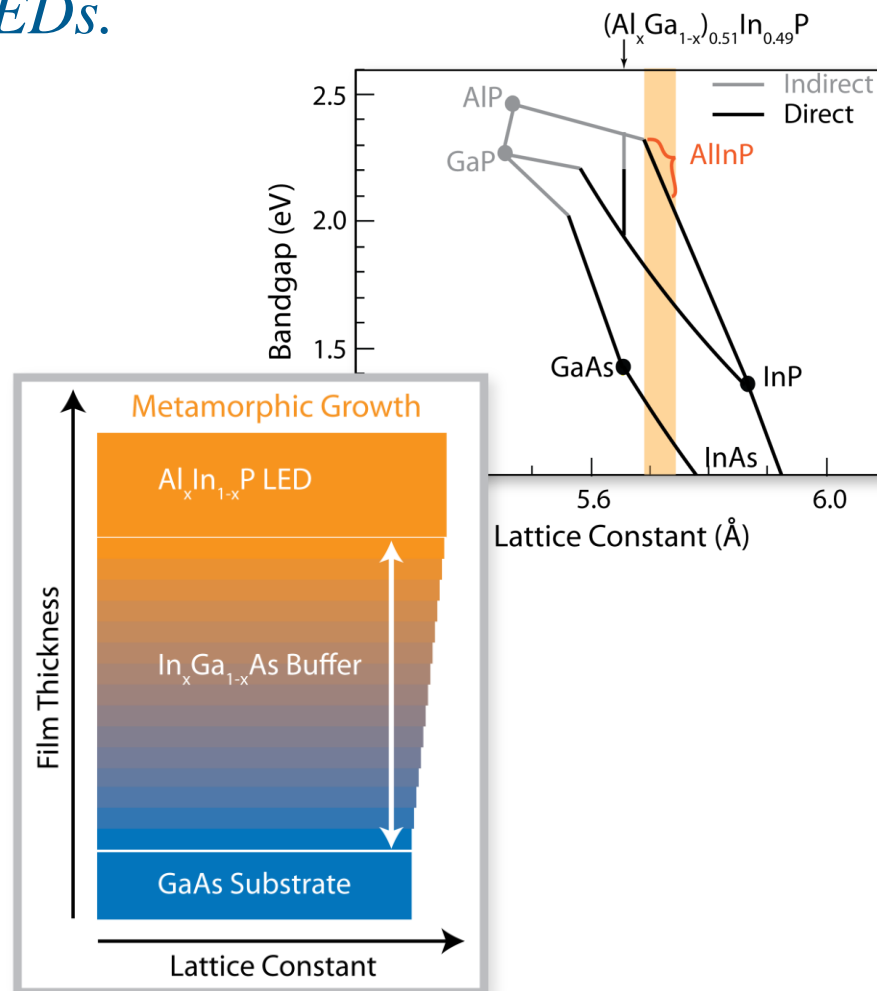
- Oxygen bonds very strongly to Aluminum.
- Oxygen impurities reduce radiative recombination efficiencies.
- Improvements in reactor design and precursor purity have reduced this problem.

Overcoming Past Production Barriers

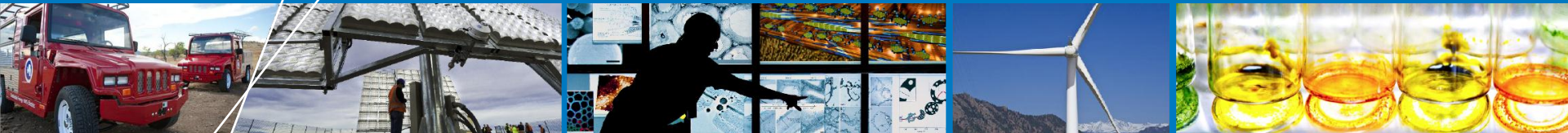
A number of problems had previously prevented the use of AlInP as the light-emitting material in LEDs.

Lattice-mismatch

- The growth of AlInP with a compositionally graded buffer accommodates the lattice-mismatch to GaAs.
- Buffer $\sim 1\text{-}2\ \mu\text{m}$ thick
- Threading dislocation density $\sim 10^4 - 10^5\ \text{cm}^{-2}$



Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*

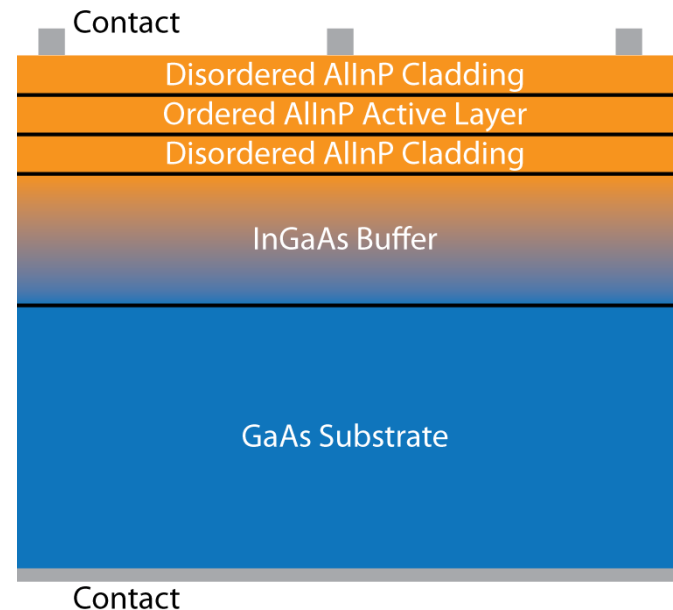


Performance Testing Results

AlInP LED Performance

AlInP and AlGaInP LEDs were compared to red-emitting lattice-matched $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$ LED standards of the same structure in order to gauge relative efficiency.

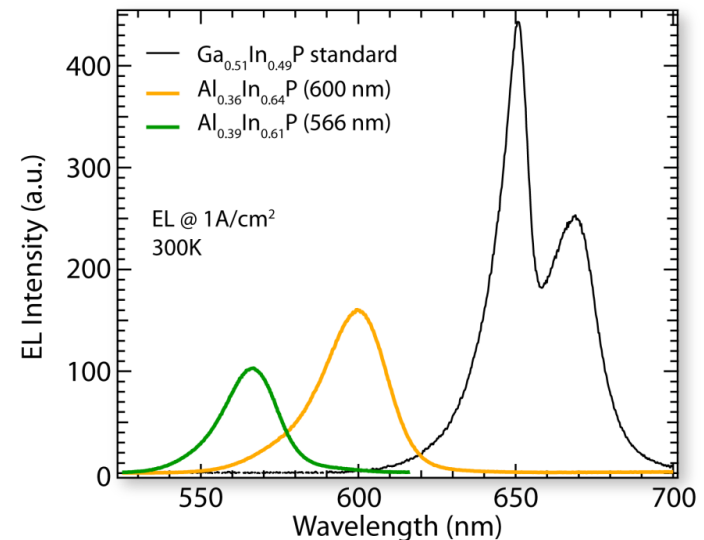
- No need for an optimized LED structure with current spreading and light extraction.



AlInP LED Performance

AlInP and AlGaInP LEDs were compared to red-emitting lattice-matched $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$ LED standards of the same structure in order to gauge relative efficiency.

- No need for an optimized LED structure with current spreading and light extraction.
- Extrapolation to optimized absolute efficiencies:
 - Lattice-matched $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$ LED has > 50% EQE
 - Our best $\text{Al}_x\text{In}_{1-x}\text{P}$ LED (595 nm) is 39% as efficient as the $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$ standard.



AlInP LED Performance: *2X efficiency!*

These results suggest that our AlInP LEDs could have absolute EQEs as high as 20%.

AlInP Amber LEDs could be twice as efficient as conventional AlGaInP technologies.

Amber LED Efficiency Comparison

Material	Efficiency
AlGaInP	10%
AlInP	20% (extrapolated)

AlInP LED Performance: *2X efficiency!*

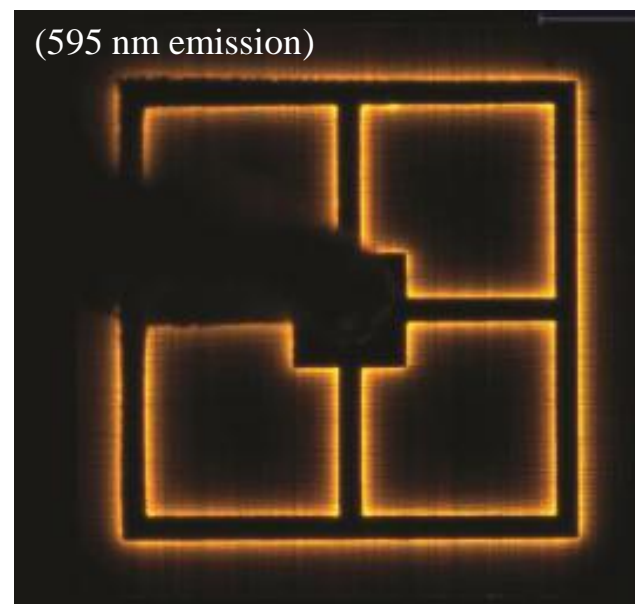
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AlInP Amber LEDs could be twice as efficient as conventional AlGaInP technologies.

Further advances can be made with improvements to material quality and carrier confinement

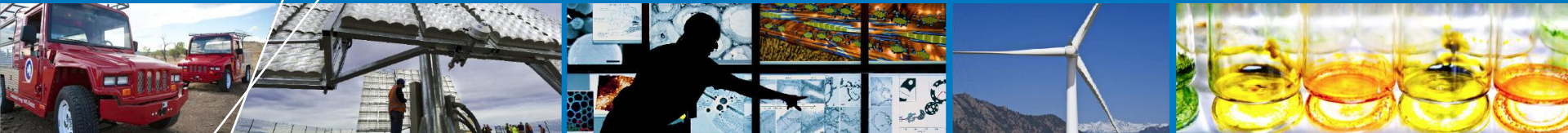
Amber LED Efficiency Comparison

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AlInP LED Actual Photo

Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



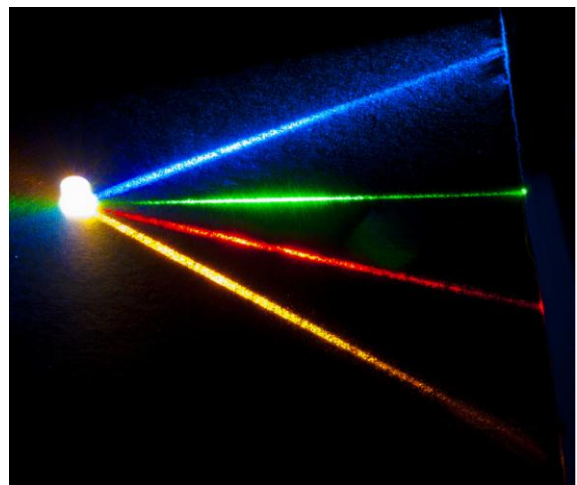
Summary of Benefits/Advantages

Conventional vs. NREL Amber LED

Figure of Merit	AlGaInP (Conventional)	AlInP (NREL)
Lattice Matching to GaAs	Matched	Mismatched (< 1%)
Dislocation Density	$10^3 - 10^4 \text{ cm}^{-2}$	$10^4 - 10^5 \text{ cm}^{-2}$
Direct-Indirect Bandgap Crossover	2.23 eV	2.32 eV
Intervalley Transfer Limit	582 nm	558 nm
Electron Confinement	< 80 meV	> 200 meV
Efficiency (current state-of-the-art)	11% (absolute)	20% (extrapolated)

Conventional vs. NREL Amber LED

*NREL's AlInP amber LED technology will enable color-mixing **RGBA** white LED architectures.*



Advantages of NREL Approach

Performance advantages

- Higher Γ -X crossover and electron confinement in ordered/disordered heterostructures allow AlInP LEDs to *outperform* AlGaInP LEDs at wavelengths < 600 nm
- *Twice the efficiency* of other amber LEDs



NREL's Amber LED

Advantages of NREL Approach

Manufacturing advantages

- Can be grown on *conventional* GaAs substrates
- Utilize the *same manufacturing process* as the AlGaInP LEDs currently produced by industry
 - MOCVD growth process
 - Similar DHS device structure.

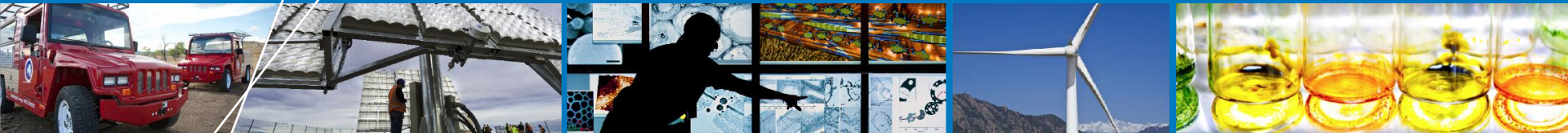


NREL's Amber LED

Commercialization Opportunity

- ▶ **Applications for the Technology**
- ▶ **Market Opportunity**
- ▶ **Intellectual Property**
- ▶ **Licensing Process**
- ▶ **Other Opportunities**

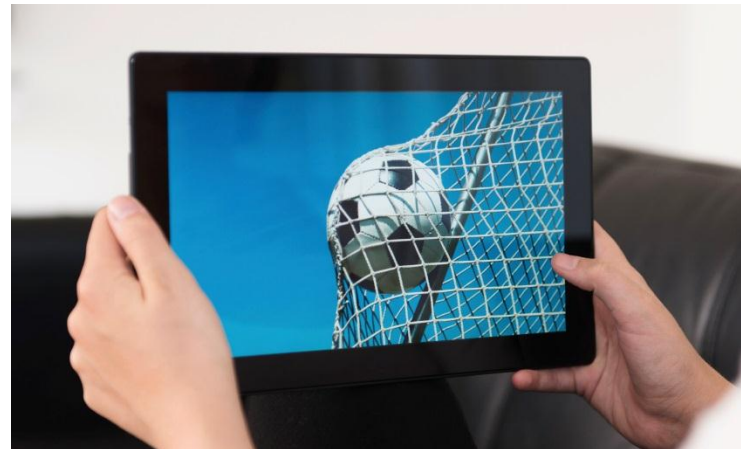
Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



Applications for the Technology

Applications for the Technology

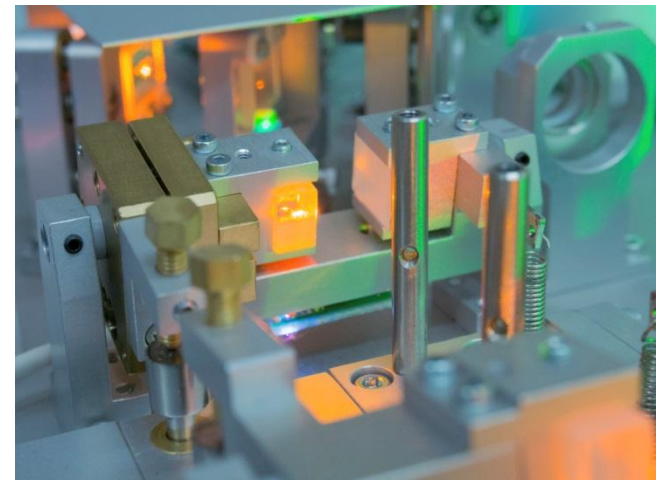
Solid-State Lighting



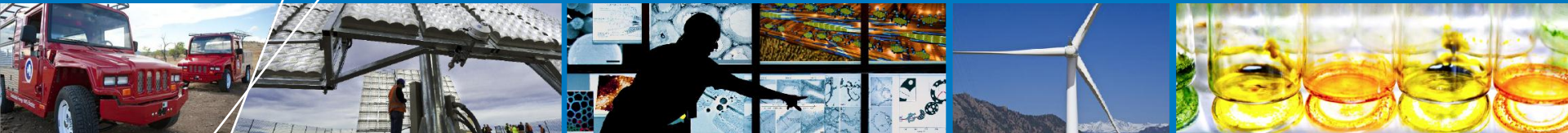
Applications for the Technology

Photovoltaics

Lasers



Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*

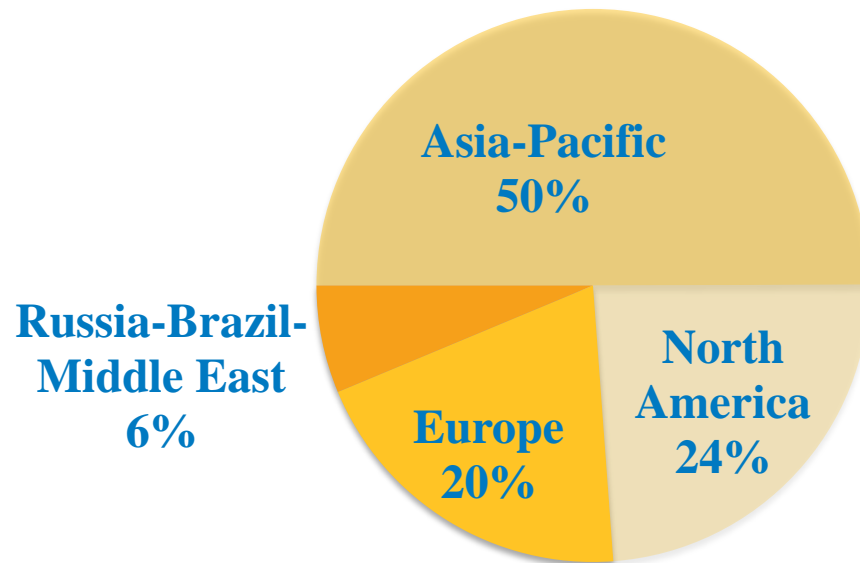


Market Opportunity

Market Opportunity

- ▶ **87% of SSL in 2012 was backlighting/general lighting**
 - ▶ High growth expected
- ▶ **Global distribution of SSL market**

2012 SSL Market Share



Source: Ibid

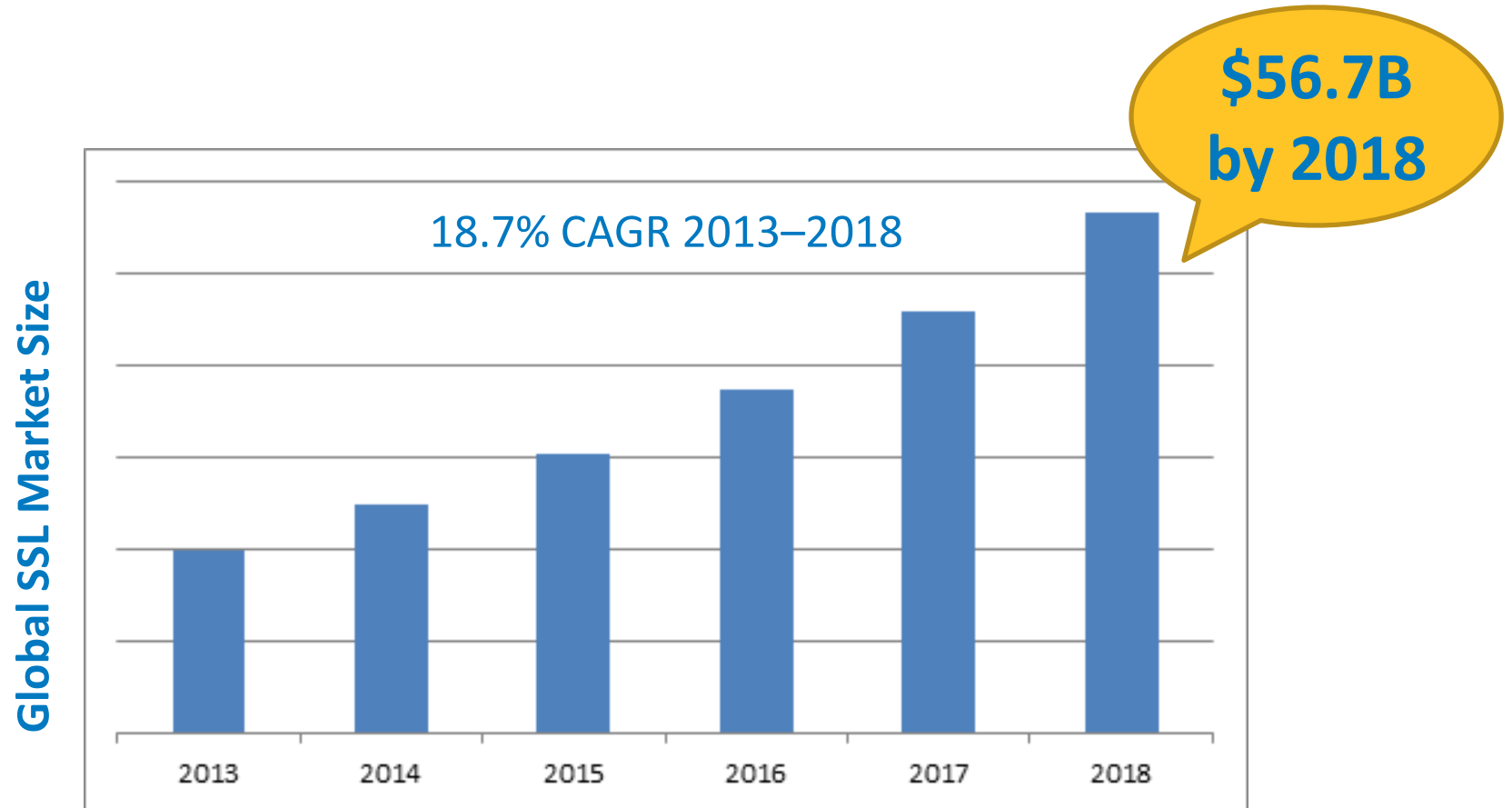
Market Opportunity

- ▶ **\$35.3B LED lighting market by 2014**
 - ▶ 47.8% growth over 2013



Source: LEDinside.com, “TrendForce: Global LED Lighting Demand Growths to Continue in 2014,” published Oct. 15, 2013

Market Opportunity



Source: MarketsandMarkets, “Solid State Lighting Market by Types (LED, OLED, and PLED), Application (General Lighting, Backlighting, Automotive, Medical), Verticals (Industrial, Residential, Consumer Electronics), Materials & Geography - Analysis & Forecast (2013-2018)” published September 2013

Amber LEDs = Market Game Changer

- ▶ LED lighting is a huge, high-growth market



- ▶ NREL's technology

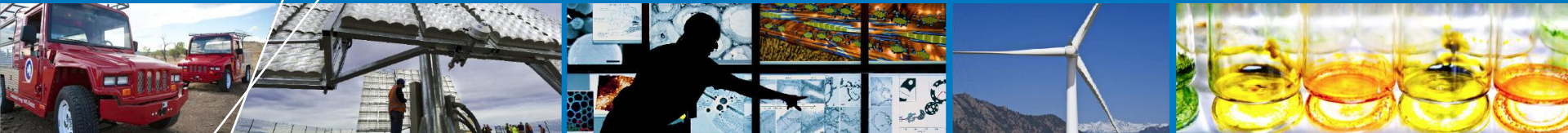
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Better LED-based white light SSL



- ▶ More efficient
- ▶ Easy to manufacture
- ▶ Dynamic color control
- ▶ Low-cost materials

Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



Intellectual Property

Intellectual Property

► Record of Invention (ROI) 09-36: Patent application pending in US

► ROI 10-64: Patent application pending in US, Canada, Japan, and Europe

Patents accessible at:

http://www.nrel.gov/technologytransfer/technologies_led.html

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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International Bureau

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PCT

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(25) Filing Language:
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(72) Inventors; and
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(74) Agents: **WHITE, Paul J.** et al.; MS 1734, 1617 Cole Blvd., Golden, Colorado 80401 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

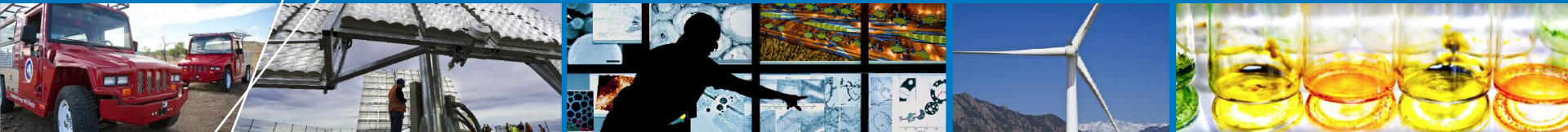
[Continued on next page]

(54) Title: LATTICE-MISMATCHED GaInP LED DEVICES AND METHODS OF FABRICATING SAME

(57) Abstract: A method (100) of fabricating an LED or the active regions of an LED and an LED (200). The method includes growing, depositing or otherwise providing a bottom cladding layer (208) of a selected semiconductor alloy with an adjusted bandgap provided by intentionally disordering the structure of the cladding layer (208). A first active layer (202) may be grown above the bottom cladding layer (208) wherein the first active layer (202) is fabricated of the same semiconductor alloy, with however, a partially ordered structure. The first active layer (202) will also be fabricated to include a selected n or p type doping. The method further includes growing a second active layer (204) above the first active layer (202) where the second active layer (204) is fabricated from the same semiconductor alloy.

Fig. 1

Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



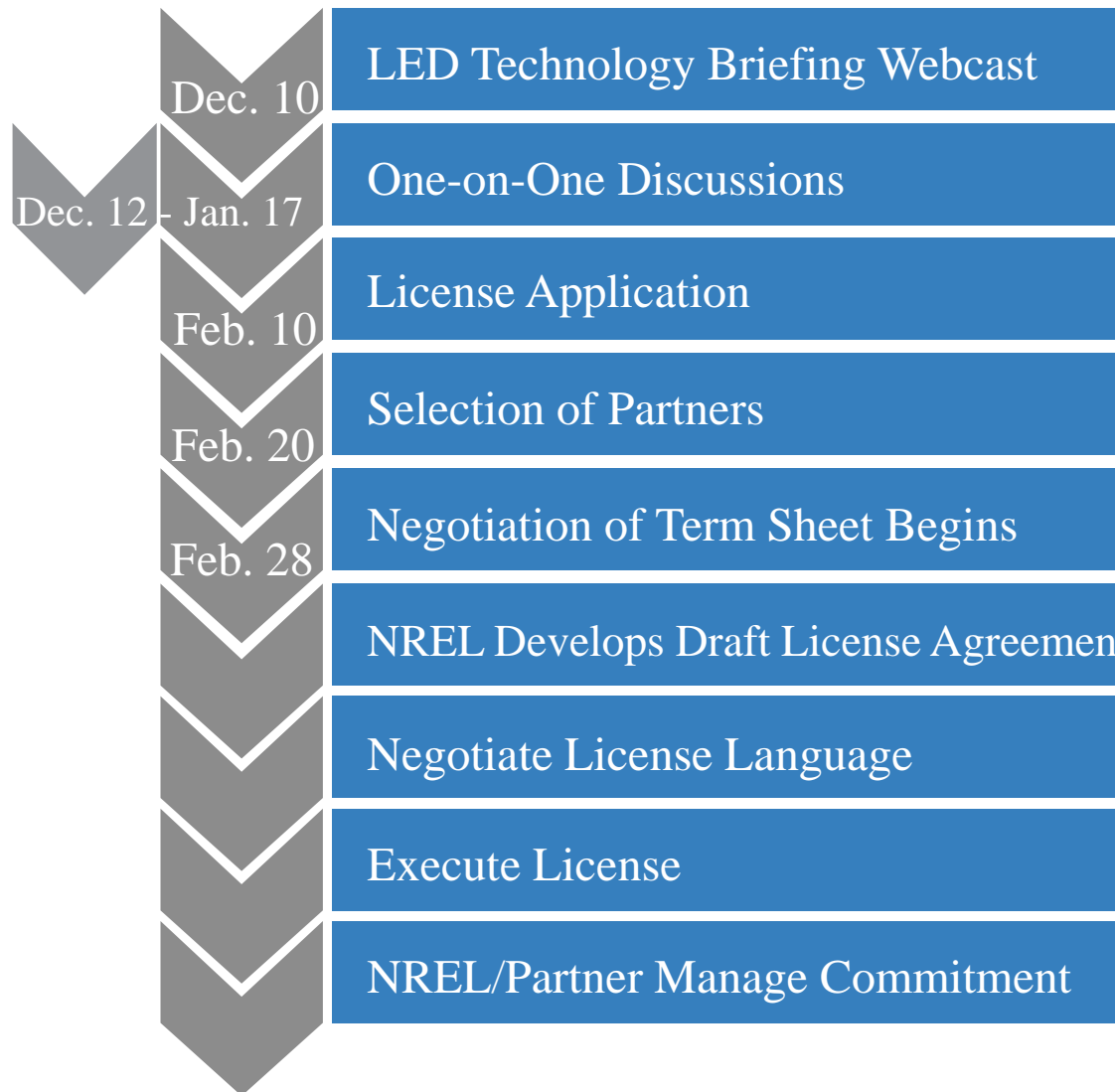
Licensing Process

Technology Transfer Office Role

- ▶ **Manages commercialization of the Intellectual Property (IP) Portfolio**
- ▶ **Negotiates patent and software licensing agreements**
- ▶ **Negotiates terms for technology partnership agreements (CRADA, WFO, TSA etc.)**
- ▶ **Encourages innovation and entrepreneurship**
- ▶ **Provides commercialization assistance**



NREL Licensing Agreement Process



1-on-1 Private Conversations – *Thru Jan. 17*

- ▶ **Present company-specific information**
- ▶ **Ask questions**

**This is a non-confidential
discussion (no NDAs signed)**

To Request a Meeting
Complete brief “survey” after live webinar
or
<https://nrel.acuityscheduling.com>

License Application – *Due Feb. 10*

WHAT

Licensing Candidate Information Form

- ▶ Less than a business plan, more than a term sheet
- ▶ Templates at http://www.nrel.gov/technologytransfer/licensing_agreements.htm¹
 - ▶ Small Business
 - ▶ Large Business

NREL National Renewable Energy Laboratory
Innovation for Our Energy Future

Licensing Candidate Information - Large Business

Date:
Company Name:
Address:
Contact Information
Name:
Title:
Phone:
Fax:
E-mail:
Address:
Basic Information
1. What NREL technology are you interested in? Why?

NREL National Renewable Energy Laboratory
Innovation for Our Energy Future

Licensing Candidate Information - Small Business

Date:
Company Name:
Address:
Contact Information
Name:
Title:
Phone:
Fax:
E-mail:
Address:
Basic Information
1. What NREL technology are you interested in? Why?

License Application – *Due Feb. 10*

WHAT

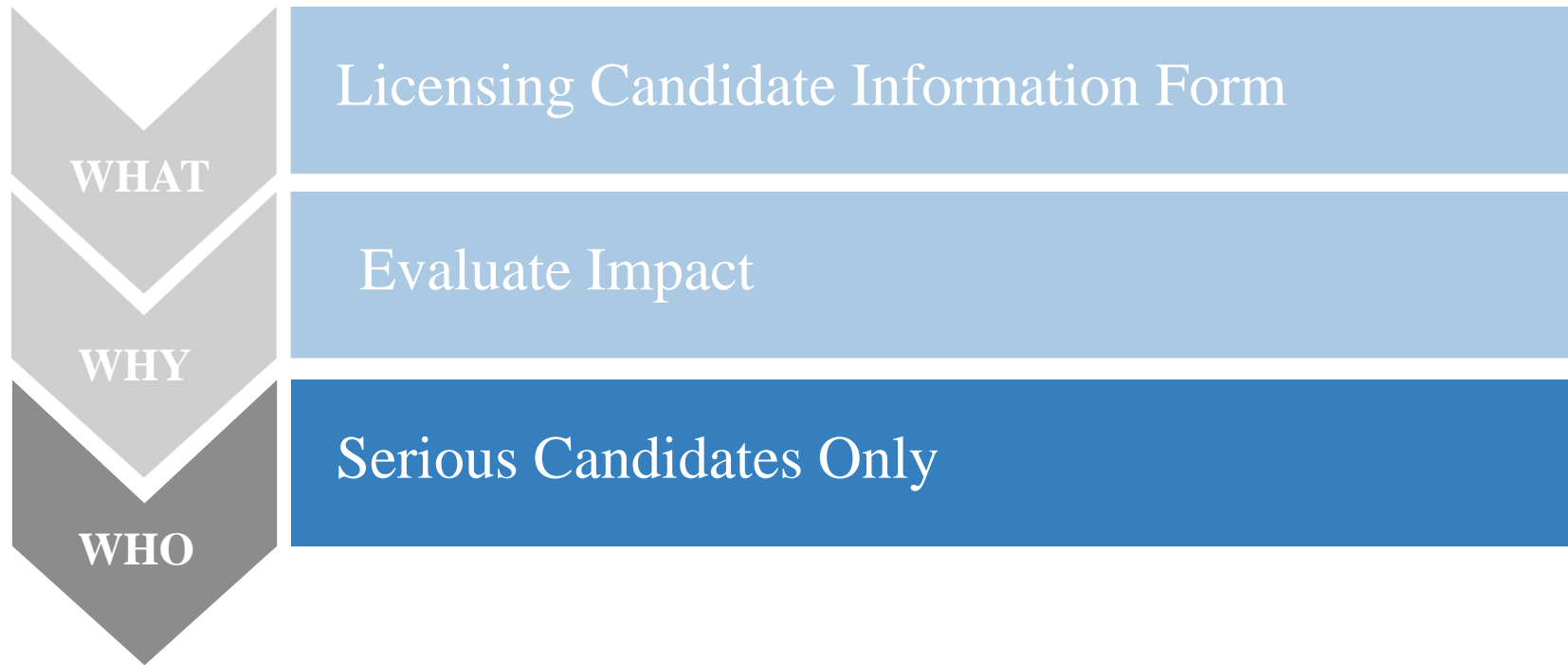
Licensing Candidate Information Form

WHY

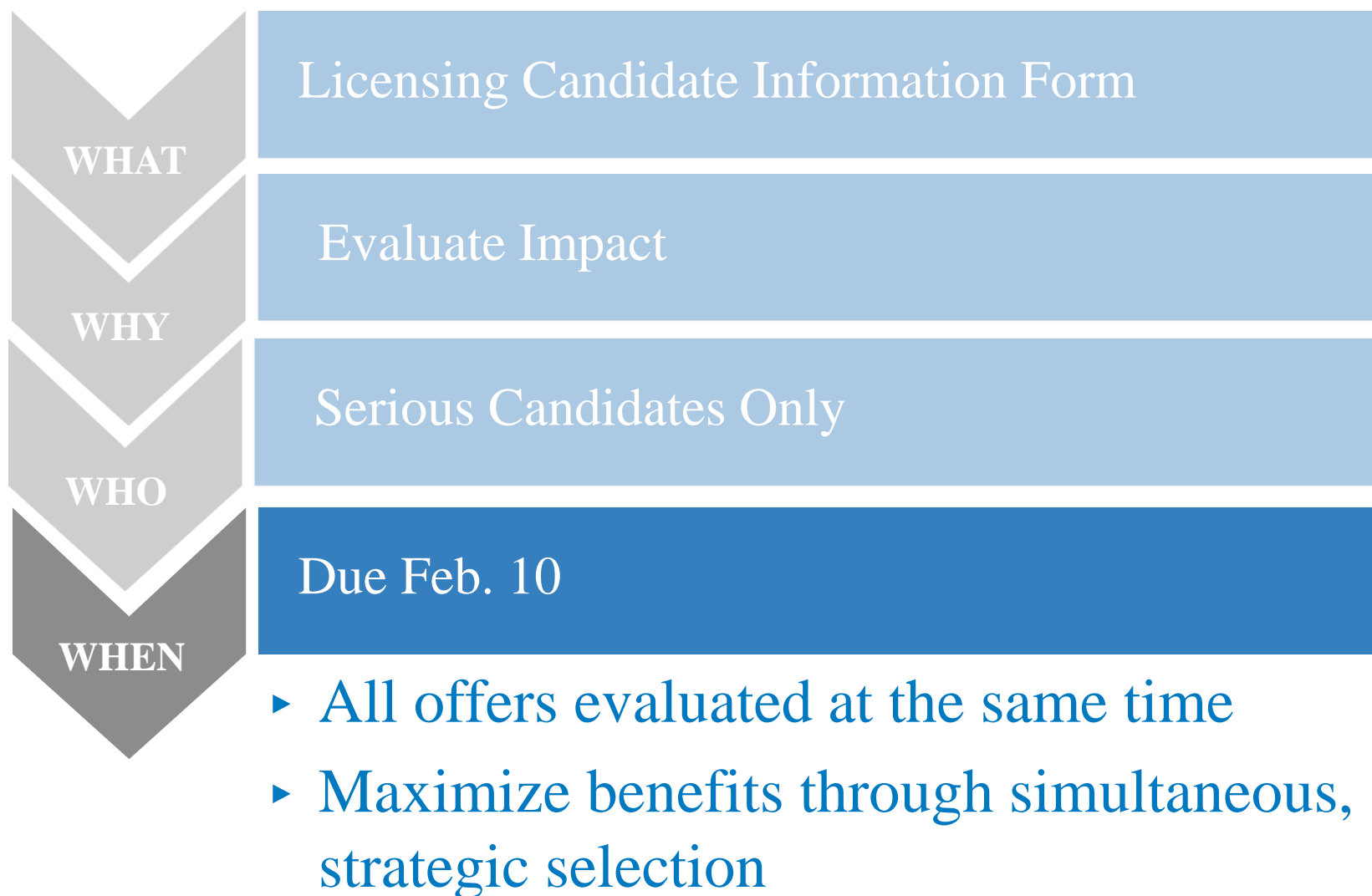
Evaluate Impact

- ▶ Benefits for NREL, company, taxpayers
- ▶ Only a few can be selected, limited inventor availability

License Application – *Due Feb. 10*



License Application – *Due Feb. 10*



Application Contents

Licensing Candidate Information Form

- ▶ **Company background**
 - ▶ Product or service to use technology
 - ▶ Market size
 - ▶ Current and potential with addition of this technology
- ▶ **Capabilities**
 - ▶ Technical, management, marketing, and financial
- ▶ **Requirements from NREL**

Application Contents

Licensing Candidate Information Form

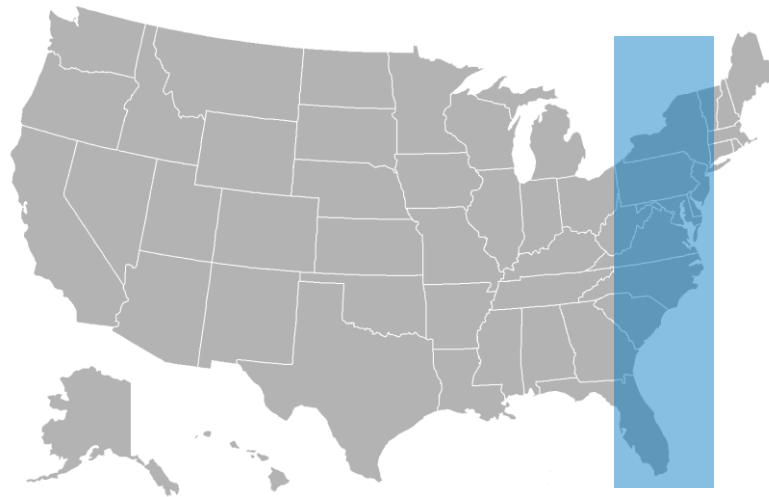
- ▶ **Company background**
- ▶ **Appendices**
 - ▶ Key personnel résumés
 - ▶ Term sheet
 - ▶ Pro forma income – *form provided*

Term Sheet – *Snapshot*

- ▶ **Outline basic offer**
- ▶ **Specify type of license**
- ▶ **Propose fees and royalties**
- ▶ **Establish schedule and key milestones**

Term Sheet

- ▶ **Outline basic offer**
 - ▶ Fields of use, period of time, or geographic area
 - ▶ Limit to areas licensee intends to market
 - ▶ Highlight any significant terms or conditions



Term Sheet

- ▶ **Outline basic offer**
- ▶ **Specify type of license**
 - ▶ Exclusive, partially exclusive, non-exclusive

Types of Licenses

- ▶ **Exclusive or partially exclusive**
 - ▶ Must be substantially manufactured in the US for products sold in US
 - ▶ Allows sub-licensing
 - ▶ Patent cost reimbursement



License agreement guidance available online:

http://www.nrel.gov/technologytransfer/licensing_agreements.html

Types of Licenses

- ▶ **Exclusive or partially exclusive**
- ▶ **Non-exclusive**
 - ▶ No sub-licensing
 - ▶ No US manufacturing requirement
 - ▶ Pro-rated patent cost reimbursement
 - ▶ Multiple licensees

License agreement guidance available online:

http://www.nrel.gov/technologytransfer/licensing_agreements.html

Term Sheet

- ▶ **Outline basic offer**
- ▶ **Specify type of license**
- ▶ **Propose fees and royalties**
 - ▶ Upfront fee, patenting costs, running royalty



Fees and Royalties

- ▶ **Upfront fee**
 - ▶ Due 30 days after license execution
- ▶ **Patenting costs**
- ▶ **Running royalty**
 - ▶ Paid at least annually
 - ▶ Based on Net Sales (see license agreement definition)
 - ▶ Specify preferred metric (e.g., units)
 - ▶ Ascending/Descending royalty structure
 - ▶ Minimum annual royalties
 - ▶ Non-royalty sublicensing payments – *exclusive*

Term Sheet

- ▶ **Outline basic offer**
- ▶ **Specify type of license**
- ▶ **Propose fees and royalties**
- ▶ **Establish schedule and key milestones**



Schedule and Key Milestones

- ▶ **Annual reports**
- ▶ **Milestone examples**
 - ▶ Prototype demonstration
 - ▶ Manufacturing process development
 - ▶ Funding/Investments (especially for start-ups)
 - ▶ Marketing of product
 - ▶ Achievement of sales



Application Contents

Licensing Candidate Information Form

- ▶ **Company background**
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 - ▶ Pro forma income – *form provided*

Pro Forma Income Statement

- ▶ 3 years
- ▶ Only for the product line using NREL's technology
- ▶ Royalty payments and minimums
- ▶ Clear assumptions

Submit in electronic format only
MS Excel preferred

Sample Pro Forma Income Statement

1	Instructions: Please use this Pro Forma template in support of Part 1 of the license application.					
2	Complete only the green shaded boxes. All other values will be calculated from your inputs.					
3	Product:	ABC			Royalty Rate Structure	Annual rate inc. or dec.
4					Starting Royalty Rate	7.0%
5			Current values are for example only. Please provide accurate and appropriate estimates for your company and product offering.		Annual Change in Royalty Rate (Increase or Decrease)	1.0%
6	Percentage of Product Attributable to Licensed Technology:	80.0%				
7	Discount / Risk Rate	7.0%				
8	Company Financials	Year 1	Year 2	Year 3		
9	Revenue					
10	Price per Unit	\$5,000	\$5,000	\$5,000	Repeat sections for each varied product types	
11	Units Sold	600	720	864		
12	Projected Sales	\$3,000,000	\$3,600,000	\$4,320,000		
13	Expenses					
14	Cost of Goods Sold	\$1,500,000	\$1,800,000	\$2,160,000		
15	Selling, General & Admin. Expenses	\$750,000	\$900,000	\$1,080,000		
16	R&D Costs	\$200,000	\$200,000	\$150,000		
17	Total Expense	\$2,450,000	\$2,900,000	\$3,390,000		
18	Pre-Licensing Fee Margins					
19	Net Profit	\$550,000	\$700,000	\$930,000	Sum all revenues – Sum all expenses	
20	Gross Margin (%)	18.3%	19.4%	21.5%		
21	Licensing Fees					
22	Up Front Licensing Fee	\$200,000				
23	Royalty Rate	7.00%	7.07%	7.14%		
24	Royalty Payment	\$210,000	\$254,520	\$308,478		
25	Minimum Annual Royalty Payment	\$100,000	\$200,000	\$300,000		
26	Actual Royalty	\$410,000	\$254,520	\$308,478		
27	Cumulative NPV of Royalty Revenue	\$410,000	\$605,485	\$857,295		

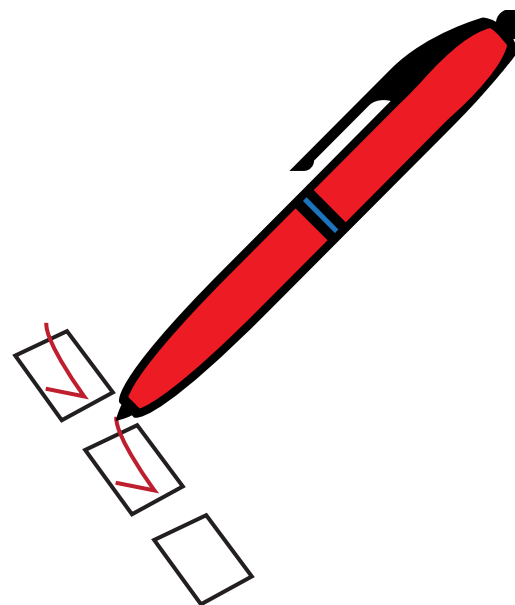
Evaluation Criteria

Technical

Business

Management

Economic



**Not all qualified companies will be
granted a license**
Submit your best offer

Negotiations – *finding the win-win*

- ▶ **Negotiable**
 - ▶ Type of license
 - ▶ Field of use
 - ▶ Upfront licensing fee
 - ▶ Running royalty rate
 - ▶ Yearly minimums
 - ▶ Milestones



Negotiations – *finding the win-win*

- ▶ **Negotiable**
- ▶ **Non-negotiable**
 - ▶ NREL/Gov't retains irrevocable, royalty-free rights to technology for noncommercial uses
 - ▶ Flow-down provisions from NREL's Prime Contract with the U.S. Department of Energy
 - ▶ Bayh-Dole requirements
 - ▶ Indemnity and warranty

More about NREL requirements:

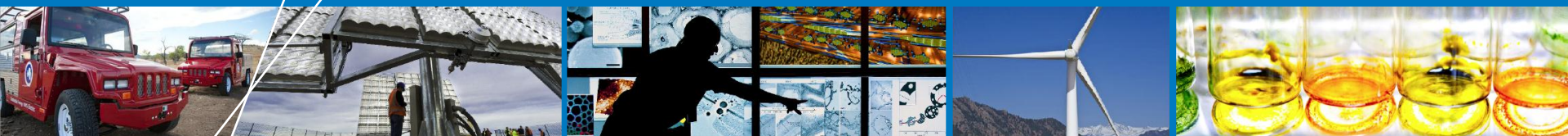
http://www.eere.energy.gov/golden/NREL_Prime.aspx

Download Section I (Contract Clause) & search for “technology transfer”

Signature and Monitoring

- ▶ **Signing the agreement**
 - ▶ Selected companies announced after signature
- ▶ **Monitoring commercialization**
 - ▶ Ensuring milestones met
 - ▶ Compliance with annual reporting and payments
 - ▶ Success points will be celebrated and publicized with the support of NREL Public Affairs

Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



Other Opportunities

Other Opportunities

- ▶ **Related IP**
- ▶ **Collaborative R&D**
- ▶ **Use of NREL labs**
 - ▶ Work for Others
 - ▶ User Facility



Other IP Relevant to the Market

- **Growth of Lattice-Matched Semiconductor Layers**
 - ROI 08-34, 08-40, 08-60, 10-37, and 10-44
 - Better matching the orientations of semiconductor materials to increase yields, reduce costs, and make more efficient semiconductors

Other IP Relevant to the Market

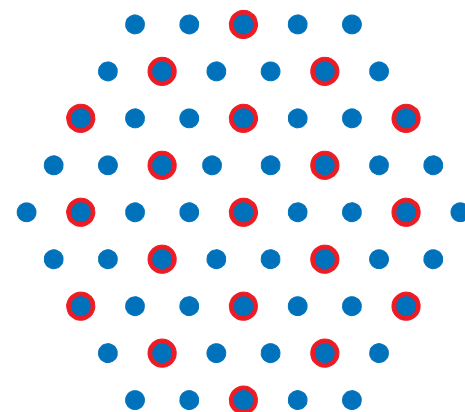
Coincident-Site Lattice Matching of InGaN on Spinel Substrates

(0001) $\text{In}_{0.31}\text{Ga}_{0.69}\text{N}$ on (111) MgAl_2O_4 spinel:

- ▶ 30° rotation results in coincident-site lattice match condition
- ▶ Results in lower strain films

$\langle 10\text{-}10 \rangle$ InGaN

$\langle 1\text{-}10 \rangle$ Spinel



● $\{111\}$ Spinel plane

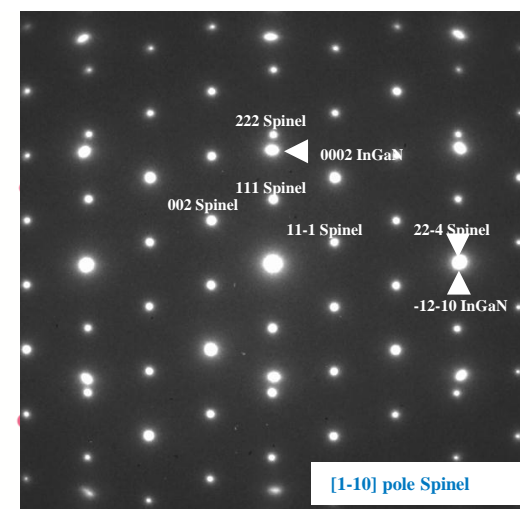
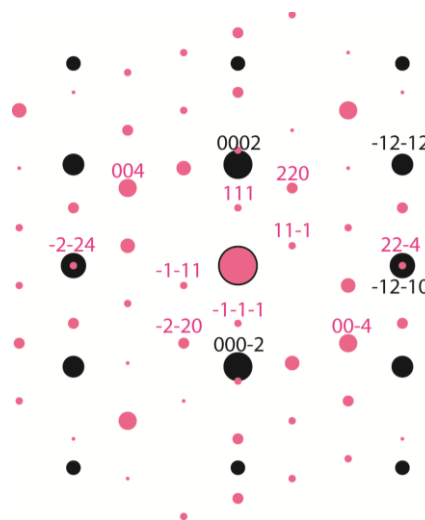
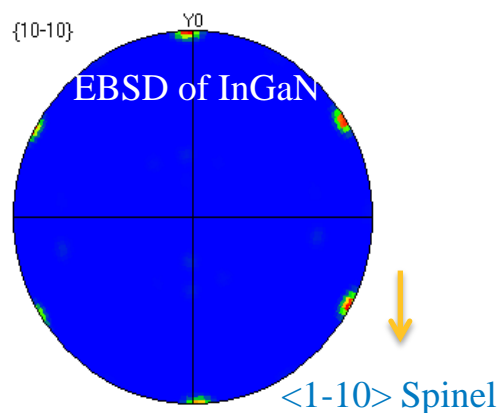
● $\{0001\}$ $\text{In}_{0.31}\text{Ga}_{0.69}\text{N}$ plane

Other IP Relevant to the Market

Coincident-Site Lattice Matching of InGaN on Spinel Substrates

In_{0.31}Ga_{0.69}N films grown on spinel by MBE

- ▶ Nitride films show coincident-site lattice match rotation by electron backscatter diffraction (EBSD)
- ▶ Film rotation confirmed by transmission electron diffraction



Other IP Relevant to the Market

Coincident-Site Lattice Matching of InGaN on Spinel Substrates

- ▶ **Future Development**
- ▶ **In_{0.31}Ga_{0.69}N on spinel material studies needed**
 - ▶ Confirm coincident-site growth by MOCVD
 - ▶ Measure structural properties (assess strain, dislocation density, phase separation, if applicable)
- ▶ **Coincident-site lattice matched LED device development**
 - ▶ Development of quantum wells
 - ▶ Study optoelectronic properties
- ▶ **Ideal collaborator would have resources to do both material and device development of this technology**

Other IP Relevant to the Market

- ▶ **Multijunction Solar Cell (PV) Device**
 - ▶ ROI 09-59
 - ▶ Uses additional layers that bridge the gap between disparate-sized semiconductors to create highly efficient multijunction PVs

Partnering with NREL

- ▶ **NREL pursues funding opportunities with commercial partners**
- ▶ **Understand your needs so we can assess our capabilities**
 - ▶ Testing, validation, optimization, research

Lab Snapshot

- ▶ **Energy efficiency and renewable energy technology R&D**
 - ▶ 35+ years of accomplishments and market impact
 - ▶ \$309M in FY13
 - ▶ 2,000+ staff



Lab Snapshot

- ▶ **Energy efficiency and renewable energy technology R&D**
- ▶ **More than 350 active partnerships**
- ▶ **International benchmark for sustainability**

Scope of Mission



Energy Efficiency

**Residential
Buildings**

**Commercial
Buildings**

**Personal and
Commercial
Vehicles**



Renewable Energy

Solar

**Wind and
Water**

Biomass

Hydrogen

Geothermal



Systems Integration

**Grid
Infrastructure**

**Distributed
Energy
Interconnection**

**Battery and
Thermal
Storage**

Transportation



Market Focus

Private Industry

**Federal
Agencies**

Defense Dept.

**State/Local
Government**

International

PV Portfolio

- ▶ **Black Silicon**
- ▶ **High Efficiency CdTe**
- ▶ **CIGS Solar Cells**
- ▶ **Electrical Calcium Test Method**
- ▶ **High-throughput Semiconductor Deposition Technique**
- ▶ **Lattice-mismatched Green LED**
- ▶ **Thermal Scout Software**
- ▶ **Thin-film CZTSS Fabrication Technique**
- ▶ **Transpired Solar Collector**



Photos: (left to right) PIX 17852, PIX 15779

Biofuels Portfolio

- ▶ **Attrition Resistant Catalysts**
- ▶ **Bio-based Production of Ethylene**
- ▶ **Biomass Treatment**
- ▶ **Cellulase Production**
- ▶ **Endoglucanase**
- ▶ **Wet Chemical Composition**
- ▶ *Zymomonas Mobilis 8b*



Photos: (left to right) PIX 17375, PIX 15644

Energy Generation and Storage Portfolio

- ▶ **Binderless Electrodes**
- ▶ **Fail-safe Design for Large Capacity Li-ion Battery Systems**
- ▶ **Hybrid Radical Batteries**
- ▶ **Simultaneous Distribution of AC/DC Power**



Photos: (left to right) PIX 22068, PIX 22021

Wind Portfolio

► Airfoils



Photos: (left to right) PIX 21924, PIX 10969

Vehicles Portfolio

► Vehicle Component Heat Dissipation Improvements



Photos: (left to right) PIX 20037, PIX 22731

Buildings Portfolio

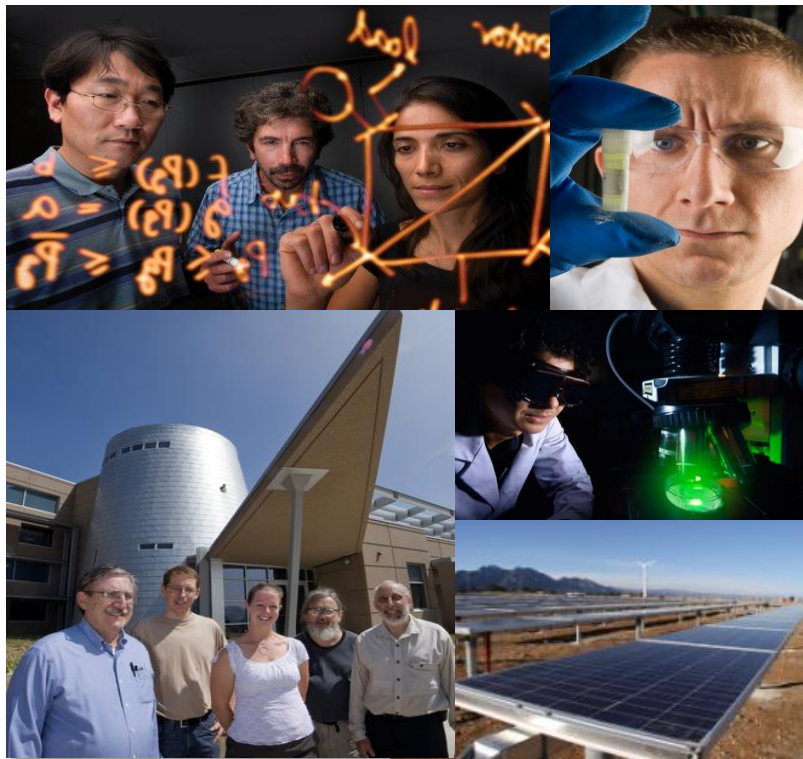
- ▶ **Augmented Reality Building Operations Tool**
- ▶ **Image Processing Occupancy Sensor**



Photos: (left to right) PIX 19350, PIX 17653

NREL Commercialization Assistance Program

- ▶ Up to 40 hours of NREL assistance and information to help small businesses with technology challenges



Examples of NCAP Assistance

- ▶ Test and measurement of systems or components
- ▶ Analytical testing of materials
- ▶ Insights on existing or emerging technologies
- ▶ Assistance in addressing technological performance and market analysis
- ▶ Addressing general technology problems

Resources

- ▶ **Technology listing**

- ▶ http://www.nrel.gov/technologytransfer/technologies_1ed.html
- ▶ Spend some time on our website to identify capabilities of interest
- ▶ Facilities, personnel, equipment
- ▶ <http://www.nrel.gov/>

- ▶ **Energy Innovation Portal**

- ▶ 17,000+ patents from all labs
- ▶ 850+ business-friendly marketing summaries
- ▶ <http://techportal.eere.energy.gov>

Next Steps

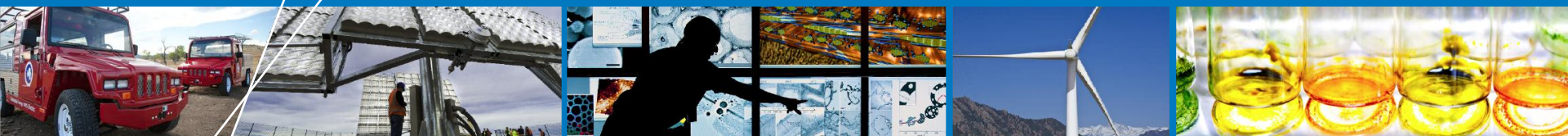
- ▶ **Schedule your one-on-one to speak with Yoriko**
 - ▶ Complete post-webinar form – *or* –
 - ▶ Visit <https://nrel.acuityscheduling.com>
- ▶ **Download guidance/forms**
 - ▶ <http://techtransfer.energy.gov/LicensingGuideFINAL.pdf>
 - ▶ http://www.nrel.gov/technologytransfer/licensing_agreements.html

Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



Q&A

Amber LEDs for Solid-State Lighting: *White light with unprecedented efficiencies*



Thank you!